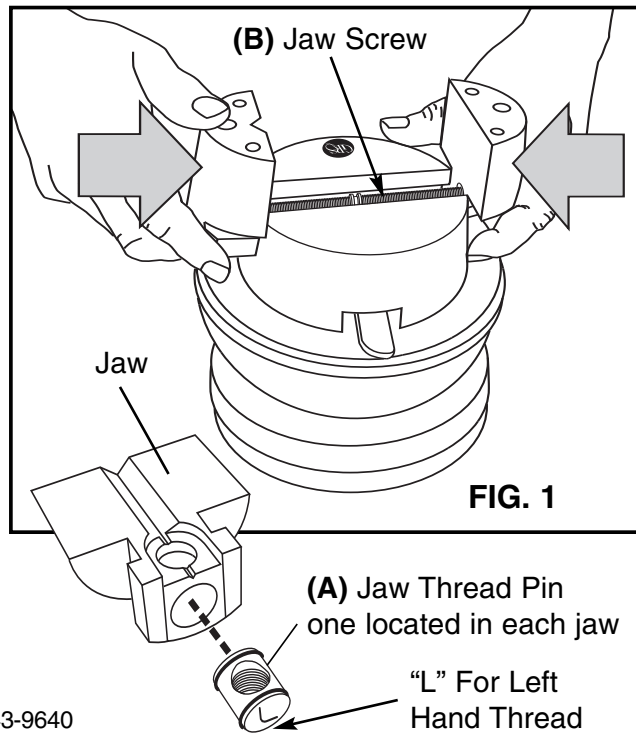


# VICE JAW THREAD replacement kit #003-627 & #003-628 INSTRUCTIONS

FIRST, remove the jaws by opening them as wide as possible until they come off the end of the jaw screw. The "Thread Pin" (A) is located on the under side of each jaw. NOTE: Before removing pins locate the one with the "L". This is the left hand thread pin and will need to be replaced with the same. Apply a small amount of grease (included in kit) to the O-rings before installing them. Lift the jaw screw out of the yoke that it rotates in and replace it. Note which side the left hand thread is on. Grease the threads and yoke well.

Now the hard part, you must start the jaws threads at the same time when replacing them. Hold each jaw in position (Fig 1) and turn the jaw screw as to close them. Someone to help turn the jaw screw while you hold the jaws against the threads is a big help -OR- a larger rubber band. If the jaws don't meet at the same time in the center you will need to remove them and try starting the threads at the same time again.

**Parts List:** (4) 002-127 O-Ring, (1) 003-064 L.H. Jaw Pin, (1) 003-065 R.H. Jaw Pin, (1) 022-162 Teflon Grease, PLUS... Replacement kit #003-627 Includes (1) 003-007 Block Screw Replacement kit #003-628 Includes (1) 003-070 Block Screw



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